



C2 R2 MAX

Version 02 – 13 March 2009



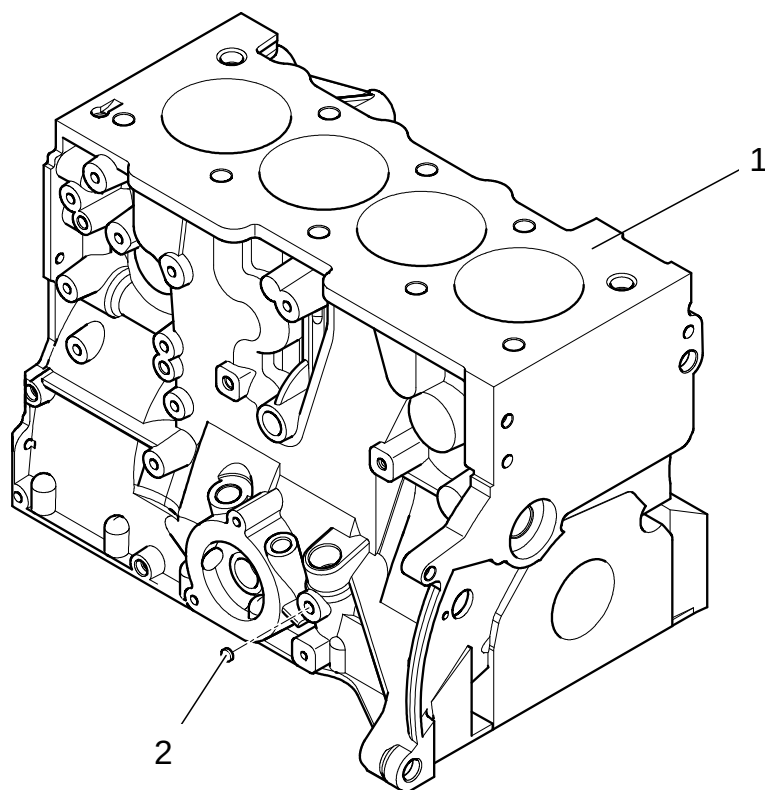
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ENGINE BLOCK



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The references for standard parts, shown in *Italics* in the table opposite, are included in the kits "TUR2-MO00.KTPR.01" and "KIT REV MOT C2R2", and cannot be sold separately.

Ref	Part number	Qty	Description
1	0A1162550B	1	Engine Block
2	0A1161362A	1	Plug Ø 8mm
	<i>BCSP1171K2</i>	1	Gauge guide
	<i>BCSP117493</i>	1	Oil gauge
	<i>BCSP117027</i>	1	Gauge O-ring
	<i>BCSP016454</i>	1	Oil down pipe seal D16
	<i>BCSP051483</i>	1	Speed sensor valve
	<i>BCSP016713</i>	2	Grease rack threaded plug
	<i>BCSP016454</i>	2	Threaded plug seal
	<i>BCSP696843</i>	1	Cylinder head pin

Check the condition of the cylinder head grooving of the block ([ref. 1](#)). Make sure that the surface of the cylinder head gasket face is not marked, scratched or rusted.



Clean the oil galleries and ducts (main bearings, cylinder head oil uptake, etc) with a bottle-brush.

The whole oil circuit must be perfectly clean before assembly.





Fitting the plug (sealing assembly) ([ref. 2](#)) on the block.

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Nota : We remind you that the tuning, the assembly and the settings of a racing engine require specific tools and specialists abilities.

To guarantee a good level of performance and reliability, CITROËN Racing recommend ORECA Magny Cours, partner of our applications since many years.