



C2R2MAX

Version 02 – 02 April 2009

E22

REAR ARM

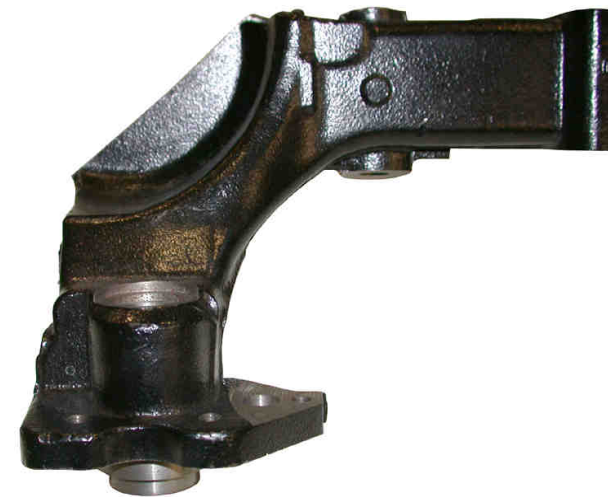


Modifying the rear arms.

Cut the blue-coloured area.



End result.



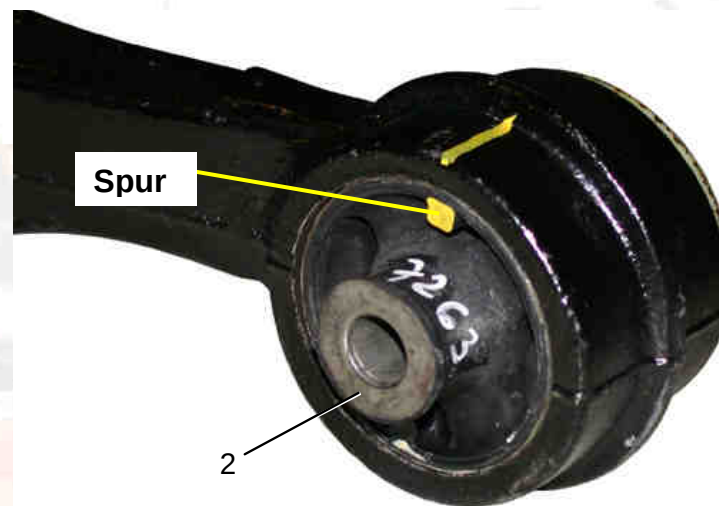
E22
Rear arm



E
FRONT END
AND REAR END

Fitting the silent-blocks.

Fit the specific silent-block ([ref. 2](#)), taking care to place the spur (yellow mark) to the top, as shown in the photo opposite.

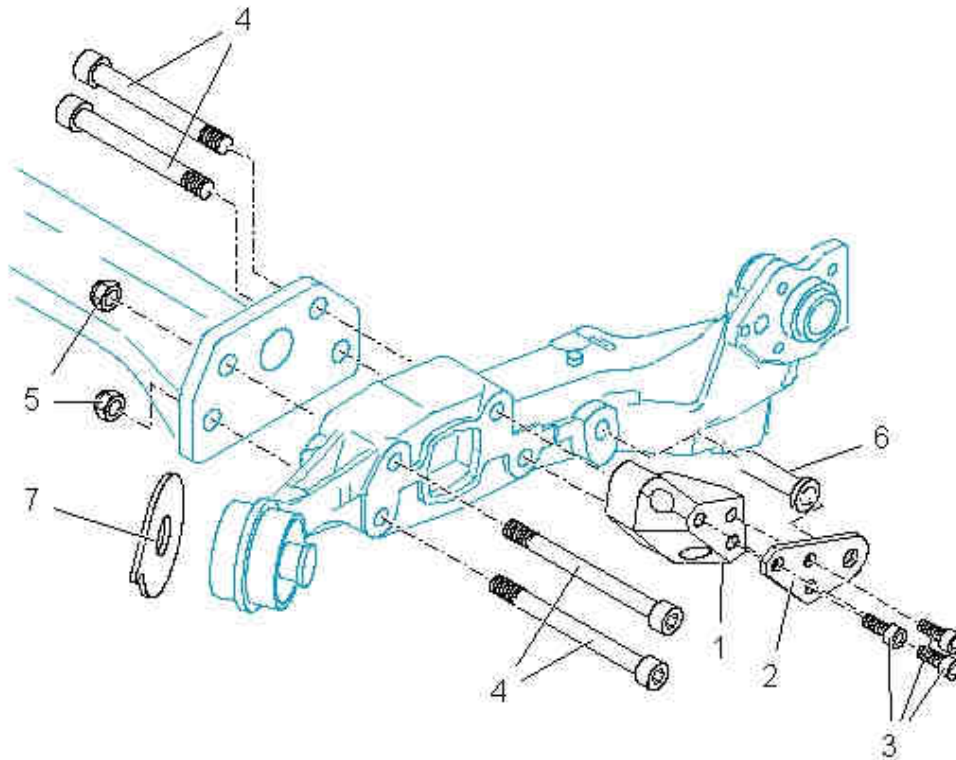




E22
Rear arm



E
FRONT END
AND REAR END

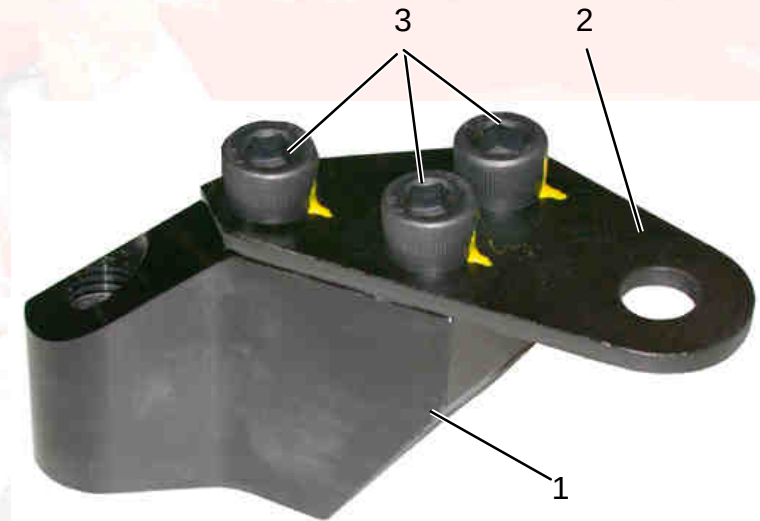
[illegible]

Fitting the lower yokes of the rear shock absorbers

Make a counterbore $\varnothing 10$ mm and 3 mm deep for fixing the screws.



Fit the wing of the Yoke ([ref. 2](#)) with the screws ([ref. 3](#)).



242

6.5 m.kg

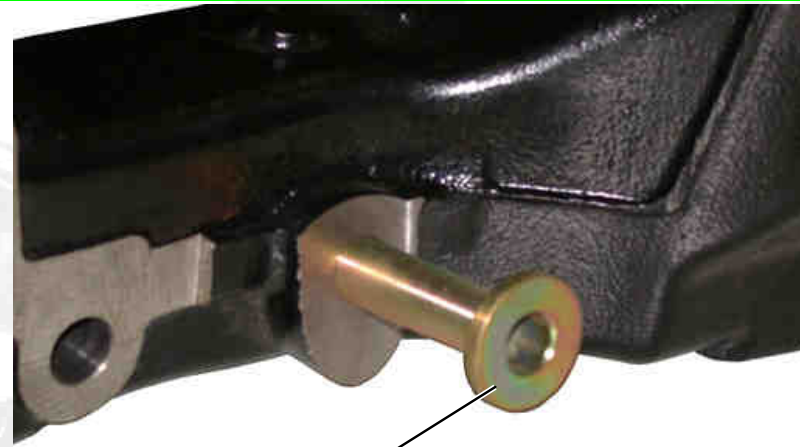
E22
Rear arm



E
FRONT END
AND REAR END

Fitting the rear arms on the crossmember.

Fit the spacer on the arms ([ref. 6](#)).



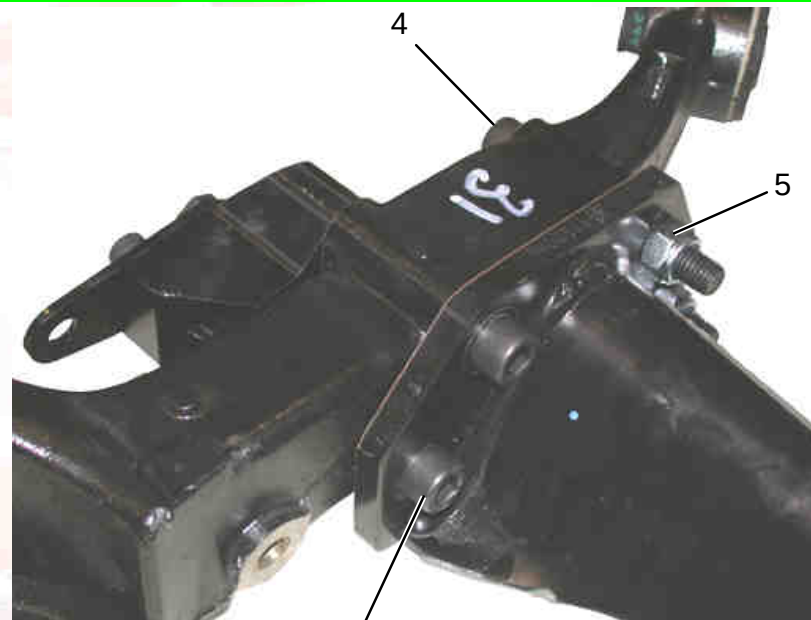
6

Fitting the right and left arms on the rear crossmember using screws ([ref. 4](#)) and nuts ([ref. 5](#)).



Screw ([ref. 4](#)) in arm = 242+14m.kg

Screw ([ref. 4](#)) + nuts ([ref. 5](#)) = 14m.kg



4

5

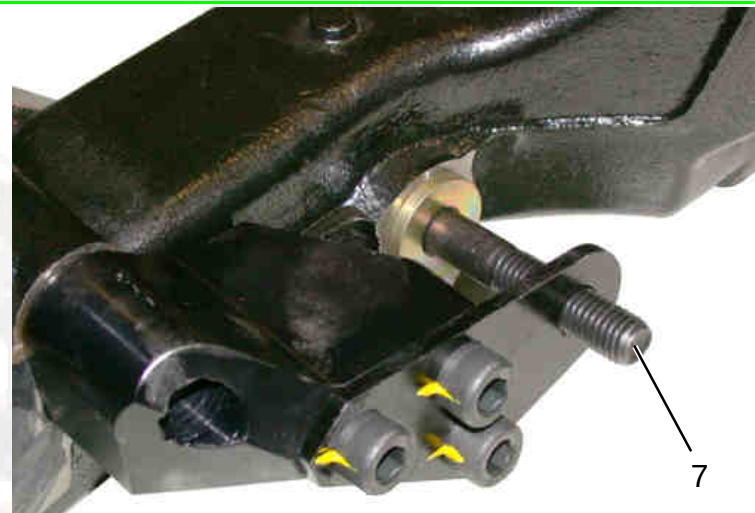
242

14 m.kg

242

14 m.kg

⚠ Before tightening, check that the fixing screw for the shock absorber screws up without effort (ref.7).



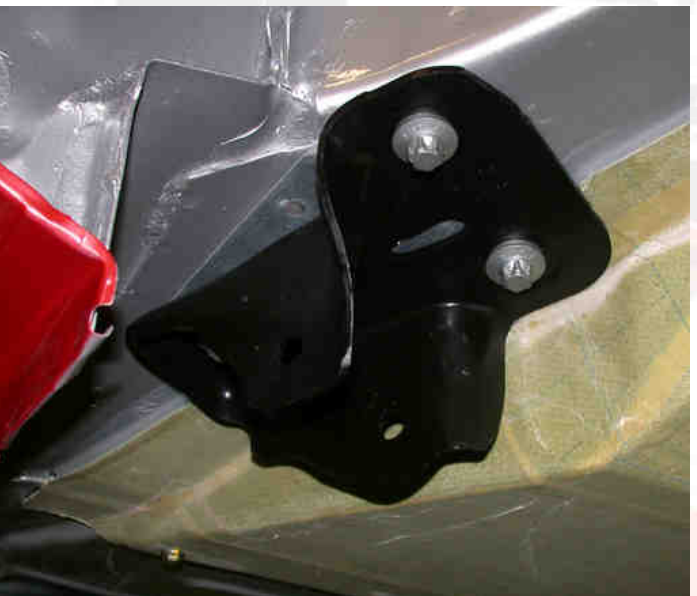
Modifying the rear arm yokes

Cut according to the yellow mark



Result of the cut



	Fitting the rear arm yokes. Fit the yokes on the body using standard screws (exclusively).		242 10 m.kg
	Fit the rear arm with the washer (ref. 9 on the inside) using the standard screw and its nut (exclusively).		242 10 m.kg